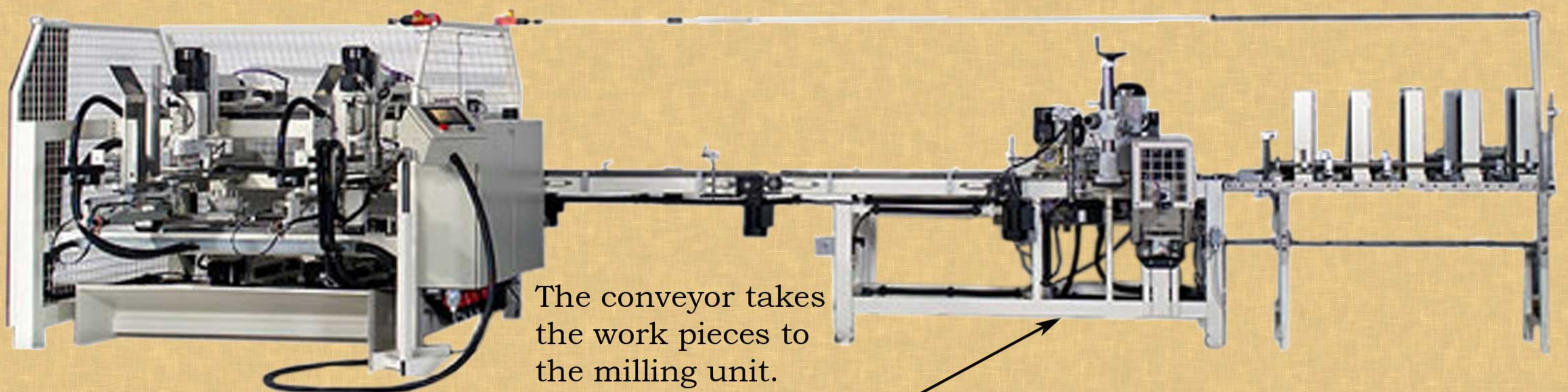


CLASSIC AUTOSET

**60 sec. set-up time - and the Classic Autaset
is ready for drilling and milling**

YOU CAN DRILL HOLES, CUT GROOVES,
AND PLACE THEM EXACTLY WHERE REQUIRED - ALL FULLY AUTOMATIC

At Dan-list we know that no two production runs are one hundred percent comparable. When developing and designing the Classic Autaset, we have called on the knowledge and experience of four generations, to create the mechanical flexibility and individualism in the production method.



The conveyor takes the work pieces to the milling unit.

After drilling, the work pieces are then transported through the milling unit for cutting a continuous or blind groove.

When finished, the work pieces are stacked. When the work piece magazine is full, the Classic Autaset stops until the magazine is emptied.

The co-ordinates are stored in the finger touch display. The program number is entered, the boring units, the width adjustments, the magazine, etc. will then position themselves to a tolerance of +/- 0.01 mm.

STEP 1

STEP 2

STEP 3

STEP 4

PRODUCTIONFLOW

The Dan-List Classic Autaset is a combined fully automatic drilling and milling machine. It is developed to minimize the set-up time when changing work pieces. It has reduced the set-up to less than 60 sec. at each change of work piece. Everything takes place fully automatic without any manual set-up.

The PLC has a memory of 99 program adjustments, and it can quite easily be extended, if required.

The Dan-List Classic Autaset has a capacity of 15-20 work pieces per minute - all inclusive: boring and milling of continuous or blind grooves, and stacking of the finished work pieces in the magazine.

The Dan-List Classic Autaset can also be constructed with the option to relocate the boring units manually, while still connected to the PLC. The mechanical combination possibilities are many.